

BODY

TORQUE SPECIFICATION

SS05D-02

Part tightened	N·m	kgf·cm	ft·lbf
FRONT BUMPER	–	–	–
Front bumper arm x Body	58	590	43
Front bumper arm x Front valance panel	4.9	50	43 in.·lbf
Upper retainer x Front valance panel	4.9	50	43 in.·lbf
HOOD	–	–	–
Hood hinge x Hood	13	130	10
Hood hinge x Body	18	180	13
Hood lock x Body	8	82	71 in.·lbf
FRONT DOOR	–	–	–
Hinge set bolt	23	230	17
Door lock striker x Body	12	120	9
Window regulator x Body	4.9	50	43 in.·lbf
Outside handle x Front door	4.9	50	43 in.·lbf
WIPER AND WASHER	–	–	–
Wiper motor x Body	5.4	55	47 in.·lbf
Wiper link x Body	5.4	55	47 in.·lbf
Wiper arms x Wiper link	20	205	15
REMOVABLE ROOF	–	–	–
Removable roof hinge case x Body	3.4	35	30 in.·lbf
Removable roof lock base x Body	5.9	60	52 in.·lbf
Removable roof handle x Removable roof	2.9	30	26 in.·lbf
INSTRUMENT PANEL	–	–	–
Steering wheel set nut	35	375	26
Front passenger airbag assembly x Instrument panel	5.0	51	42 in.·lbf
Front passenger airbag assembly x Reinforcement	20	205	15
ONE TOUCH TAIL GATE	–	–	–
Tail gate cable x Tail gate	14	140	10
Tail gate lock striker x Body	12	120	9
Tail gate hinge x Body	A bolt:	30	310
	B bolt:	24	240
	C bolt:	28	290
SEAT	–	–	–
Front Seat	–	–	–
Seat adjuster x Body	37	375	27
Rear Jump Seat	Extra Cab:	–	–
Back panel trim x Body	9.8	100	7
Seat cushion x Body	9.8	100	7

SERVICE SPECIFICATIONS – BODY

Part tightened	N·m	kgf·cm	ft·lbf
SEAT BELT	–	–	–
Front Seat Belt	–	–	–
Shoulder belt anchor adjuster x Body	43	440	32
Shoulder belt anchor adjuster x Front seat outer belt shoulder anchor	43	440	32
Front seat outer belt shoulder anchor x Body	43	440	32
Front seat inner belt x Body	43	440	32
Front lower arm x Front seat inner belt	43	440	32
Front seat outer belt retractor x Body	Upper bolt	440	32
	Lower bolt	50	43 in.·lbf
Center belt x Body	Split bench seat:	440	32
Rear Seat Belt	–	–	–
Rear seat outer belt shoulder anchor x Body	43	440	32
Rear seat outer belt floor anchor x Body	43	440	32
Rear seat outer belt retractor x Body	43	440	32
Rear seat inner belt x Body	43	440	32